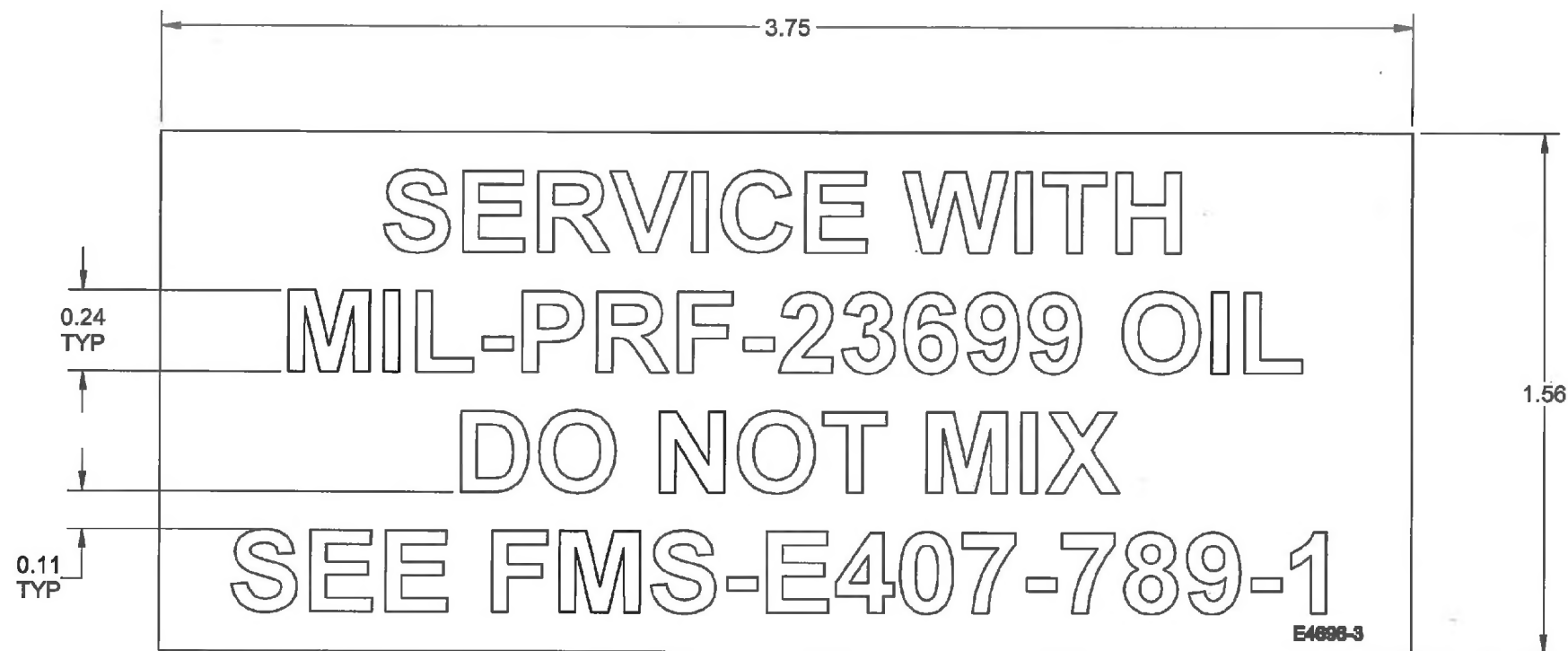


E4696-1 MODIFICATION PLACARD

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.030 (22 GAUGE) THICK  
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)  
OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S22GA
  - 2) FINISH: RUN THRU DE-BURRING MACHINE USING MEDIUM/COURSE BELT
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: LASER ETCH LETTERS AND P/N AS SHOWN, 0.005 MAX DEPTH
  - 7) WEIGHT: N/A
  - 8) VENDOR FOR LASER ETCHING IS TURNER SIGNS, CALGARY







B	ADD -7, SHT 4, ZN A5-4	HS	14.09.05
A	NEW ISSUE	HS	12.12.03
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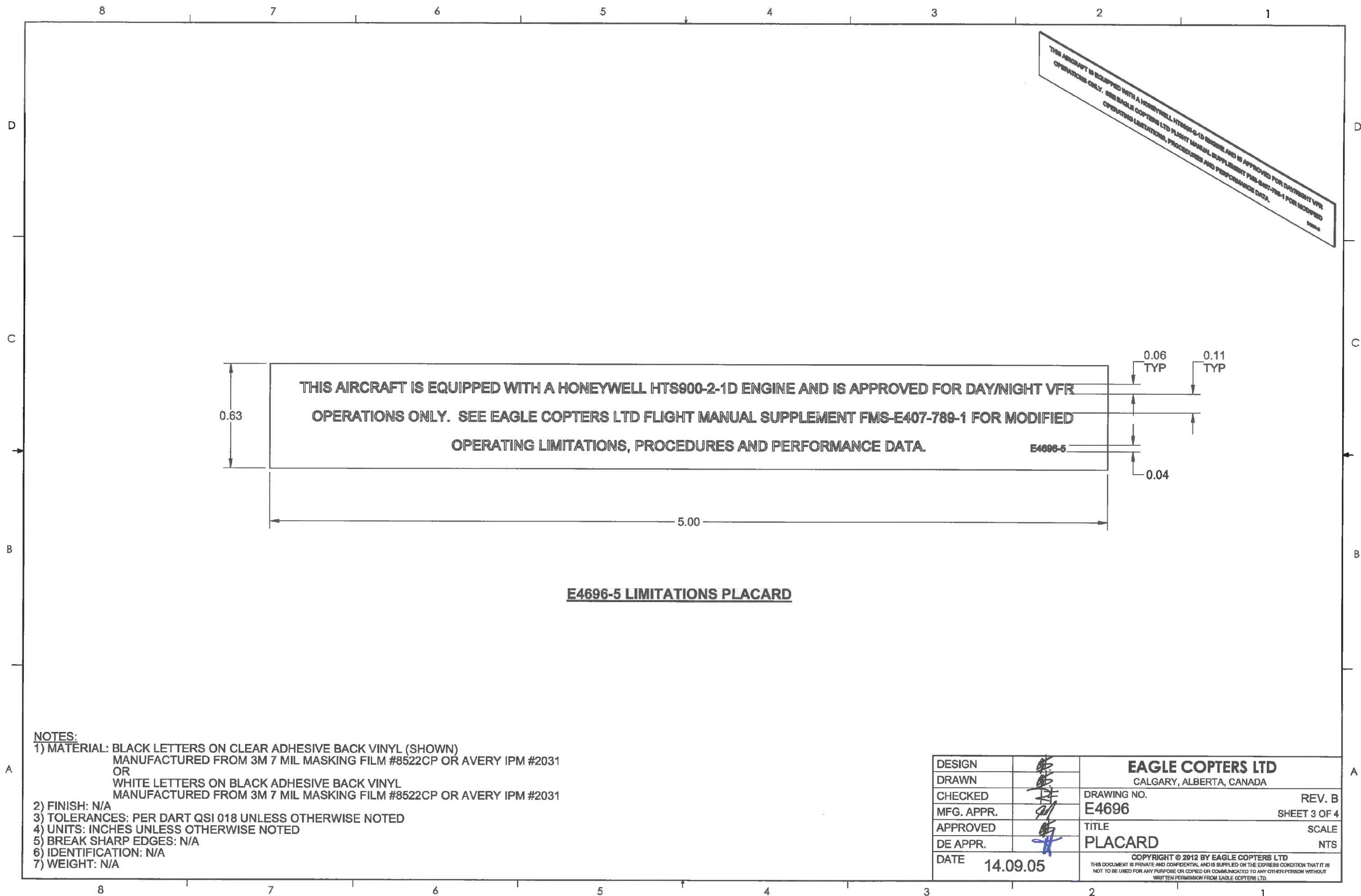


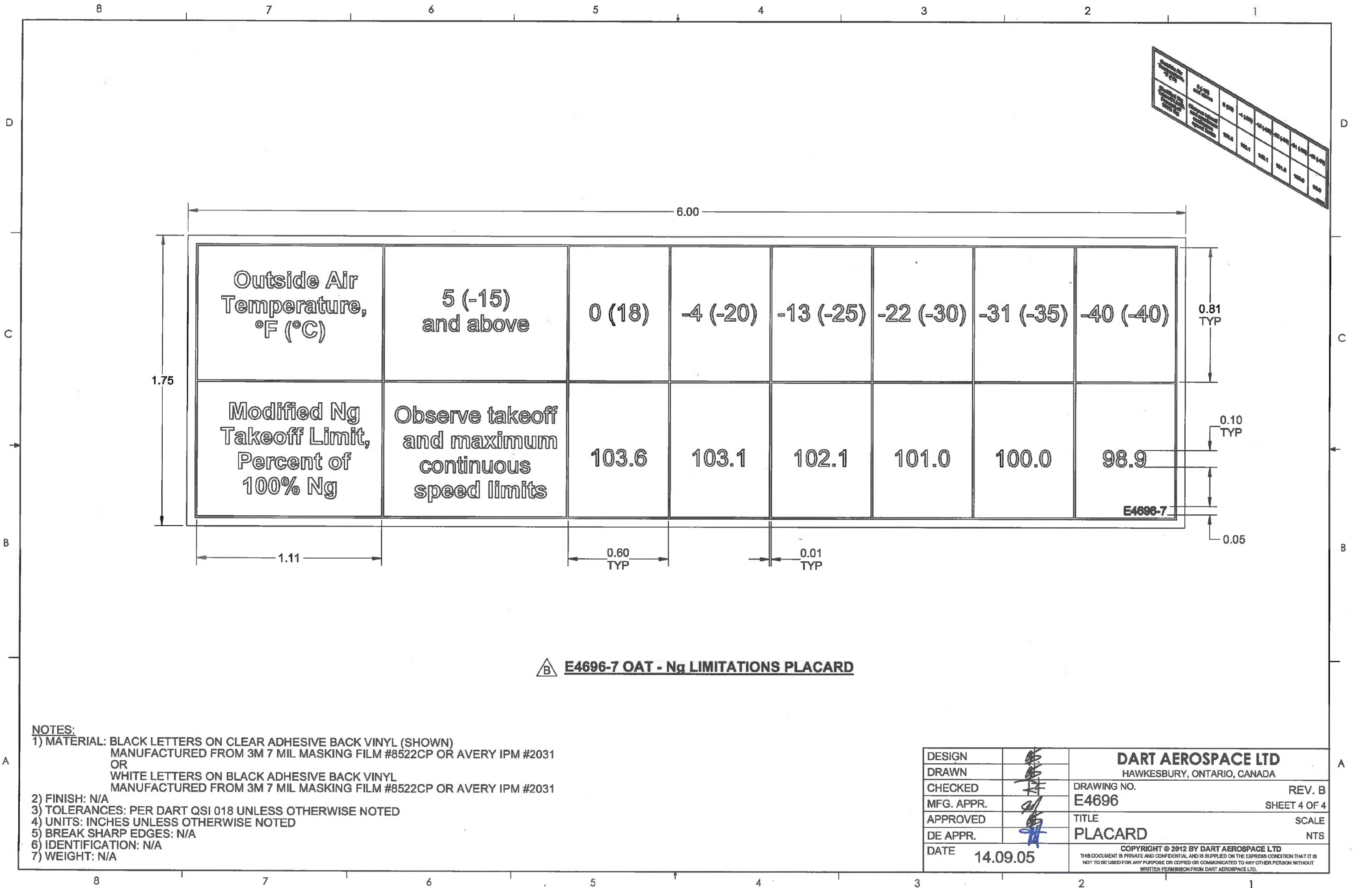
**E4696-3 ENGINE SERVICE PLACARD**

**NOTES:**

- 1) MATERIAL: BLACK LETTERS ON CLEAR ADHESIVE BACK VINYL  
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

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MFG. APPR.		E4696	SHEET 2 OF 4
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Outside Air Temperature, °F (°C)	5 (-15) and above	0 (18)	-4 (-20)	-13 (-25)	-22 (-30)	-31 (-35)	-40 (-40)
Modified Ng Takeoff Limit, Percent of 100% Ng	Observe takeoff and maximum continuous speed limits	103.6	103.1	102.1	101.0	100.0	98.9

**E4696-7 OAT - Ng LIMITATIONS PLACARD**

**NOTES:**  
1) MATERIAL: BLACK LETTERS ON CLEAR ADHESIVE BACK VINYL (SHOWN)  
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031  
OR  
WHITE LETTERS ON BLACK ADHESIVE BACK VINYL  
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: N/A

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.			SHEET 4 OF 4
APPROVED		TITLE <b>PLACARD</b>	SCALE
DE APPR.			NTS
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